DD MK-I8 SERIES MANUAL BE A GAME CHANGER

DD MK-18 SERIES MANUAL

















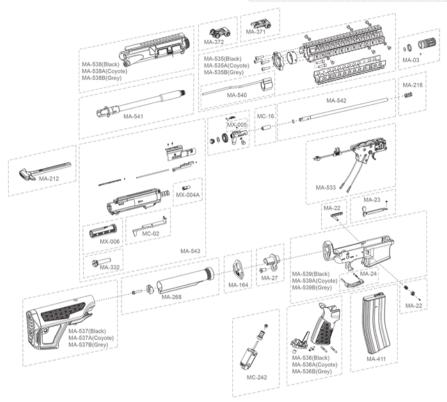












電槍使用之注意事項 Maintenance

- 以避免齒輪過度耗損。請使用通槍條將獲彈清除,或 檢測電池電量後方可繼續使用。

WARNING 警告

- 3. 不使用本產品時,請務必將射擊選擇鈕置於保險(S)的 位置上,將電池移除並定期使用過槍條清潔槍管。
- 4. 請依原羅附贈之保險絲規格使用。不當配置可能導 發素性幹額,檢查影響M100彈業請用20A保險絲。 M120彈簧請用25A保險絲。
- 彈頭直徑6mm。其槍口動能為二焦耳以下、射程範圍 為50公尺以內+
- 6. 適用年齢為18歳以上。

- SSS系統建議使用7.4v & 11.1v Li-Po電池。 傳統電開與FET電開系統11.1v LiPo電池Ready。 ※使用非建議電池可能會造成產品效能係落、功能異
- (原產地:台灣/製造商:一芝軒企業有限公司/地址: 台中市神図區東洲路79巷67號/電話:04-25256461)

- 。 I 1. 請勿使用劣質或回収BB彈・以減少檢管攝耗及避免卡 1. To reduce the abrasion of inner barrel and to avoid BB jam, please do
- # and the second of the seco clearing rod to clear out the remaining pellets, or check your battery
 - power before continue using your gun.

 3. Please engage the safety, dismount the battery and clear the inner barrel with the clearing rod periodically when not using this product.

 - with the clearing ord periodically when not using this product.

 Pleases use the same fuse specification as the original conn. Equipping improper fuse might cause mathurction to the components. Apply 20A. Inset if the grant using a M100 spring, and V100 spring spring is within 50 meters.

 1. The claimater of the BB split is firm. The muzzie energy is less than those jouches, and the schooling range is within 50 meters.

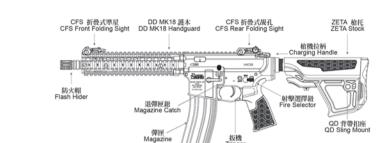
 6. The recommended age to operate this product is 18 years of and above.

 7. Modify, when mad using mater blatters on this product are strictly
- - SSS system: 7.4v or 11.1v Li-Po hatteries. Traditional switch and FET switch system: 11.1v Li-Po battery Ready **Using non-recommended batteries may cause poor performance,
 - abnormal functions or even damage to the product. Origin: Taiwan/ Manufacturer: ICS enterprise Co., Ltd / Address: No.67, Ln. 79, Dongzhou Rd., Shengang Dist., Taichung City 429, Taiwan / TEL: (+886) 4-2525-6461



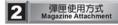








相關系列產品型號與詳細規格,請以官方網站公布為主。 For related series product models and detailed specifications, please refer to the official website.





独議特用 6mm BB研 -6mm caliber BBs are recommended for optimum performance.



2-2 裝卸彈匣 Magazine Loading and Unloading

1.直接將彈匣插入彈匣插槽。

2.按壓退彈匣鈕即可將彈匣卸下。 1. Load the magazine directly into the magazine slot.

2. Press the magazine catch to unload the magazine.





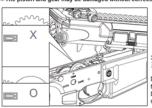
可動部的說明 Movable Parts

槍身結合3號齒正確位置圖

The correct position of sector gear before reassembling

未進行歸位校正・會損壞活塞及齒輪

%The piston and gear may be damaged without correcting the position in advance.



³號齒在槍身結合時,必須轉到 正確位置,才可將上槍身蓋下。

Make sure the sector gear is turned to the correct position before reassembling the receiver/gearbox.

3-2 快拆尾頂桿 QD Spring Guide

- 1.使用4mm六角板手,對準尾頂桿往內推入後旋轉45度
- 2.將尾頂桿與彈簧抽出
- ※安裝彈簧後依照步驟1倒序組裝
- 1. Use 4mm Allen key, insert it to the spring guide and then press down to turn 45 degrees.
- 2. Take out the spring guide and spring.

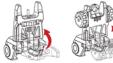




精確射擊調整動作 Precision Targeting Adjustment

準星覘孔調整方式 Front and Rear Sight Adjustment

A: 開合準星覘孔 Rear and Front sights usage



Rackward

準星視孔立起或收合皆可瞄準 You can aim with the Front and Rear sight either raised or folded.

B: 覘孔調整方式 Rear sight adjustment

依旋鈕方向旋轉即可將視孔組左右調整

Rotate counter clockwise to aim left.

Rotate clockwise to aim right



将調整扭轉左即可升高準星:

C: 準星高度調整

Front sight adjustment

將調整扭轉右即可降低準星 Rotate the dial counterclockwise to raise the aiming point. Rotate clockwise to lower the aiming point.

選擇射撃模式 Shooting Mode Setting



單發 Semi Auto



連發 Fully Auto



- ※此系列產品具備 「關保險自動釋放彈簧功能」。 1. 舱上有彈匣的情況下,關保險會自動釋放彈簧,有機率造成第一發雙彈射出或者小便彈,
- 植枝使用完畢,請轉至單發模式下,擊發2~3下後做清槍動作,再關保險確保槍管內已無殘滯。
- 3. 上下槍身分解前, 務必先關保險釋放彈簧, 避免造成齒輪倒轉損壞活塞。
- ※關保險自動釋放,可延長彈簽壽命,避免長期擠壓造成疲乏

- ☼This product is equipped with an auto spring tension releases mechanism in the safety mode. 1. Having a magazine loaded, it is a normal condition that the gun might shoot a
- double shot, or a weak shot after turning it to safety and releasing the tension stored in the spring.
- 2. After finishing playing, fire the gun 2- 3 times in semi auto to clear the remaining BBs inside the hop-up chamber, then switch the selector lever to safety to ensure there is no BB left inside
- 3. Before opening the upper and lower receivers, always release the spring tension by turning the selector lever to safety position, this will avoid spring damage from sudden release from the sector gear.
- The spring tension release mechanism can extend the spring lifetime by avoiding spring fatigued from long time compression.

↑ 注意 非必要時,手指請勿放置於H-UP調整處,避免受傷 H-UP 彈道調整 H-UP Adjustment

To avoid injuries, only put your finger on the H-up adjustment when necessary.



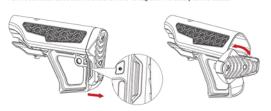
- 1. To adjust the trajectory, pull and hold the charging 1.將槍機拉柄往後拉(不可放開), handle to the end (do not release) to open the 防康蓋下翻、槍機飾片向後打開。 ejection port cover downward, and open the decorated 即可進行彈道調整 bolt plate backward.
- 2. 視彈道進行接聲調整: 2. Rotate the dial to adjust the trajectory. Release the 調整完即可放開槍機拉柄。 charging handle once you finished the adjustment.
- H-UP調整: BB彈呈現一直線的彈道才是正確射法。
- 過於上觀:將撥盤向上旋轉。 過於下墜:將撥盤向下旋轉。
- H-up Adjustment: Make sure the trajectory of the BB pellets to be straight. When the BB pellet flies up: Rotate the dial counter-clockwise to lower the trajectory. When the BB pellet falls down: Rotate the dial clockwise to raise the trajectory.

- 電池及護木的拆裝方法 Disassembling for Battery and Handguard
- ↑ 注点 重新組装時・必須依反向動做組合 Reassembling is the reverse of disassembling procedures.



6-2 電池裝卸方式 Loading the battery

- 1. 抓持於槍托底板的兩側,先向後拉動將底板與槍托本體脫離
- 2. 將槍托底蓋旋轉左或右45度後放開,即可安裝電池。
- Pull the butt-stock aside backward and turn it to 45 degrees. The battery can be loaded.



將槍托調整桿往下拉並轉向側邊,即可向後取下槍托。 Pull the stock adjustment lever downward and turn it aside. After you can remove the stock backward.





先卸彈匣跟電池·再進行拆解

#Unload the magazine and battery before you proceed to disassemble.



- 1. 先將檢身後結合銷推出即可打開上檢身 1. Push out the rear receiver pin to open the upper receiver.
- 2.拉柄連同上齒輪箱一同取出 2. Take out the charging handle with upper gearbox together.
- 3.取出H-UP組

2. 將馬達拆下

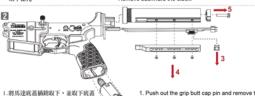
3.取下保險統

5.卸除槍托桿

4. 卸除枪托螺絲舆枪托檔塊

- 4. 再將槍身前結合銷推出
- 4. Push out the front receiver pin. 5.取出上檢身 5. Separate the upper receiver.
- 6. 將槍托調整桿往下拉並轉向側邊,向後 6. Pull the stock adjustment lever downward and turn it aside. 取下枪托 Remove backward the stock

3. Take out the H-UP set.



and spacer.

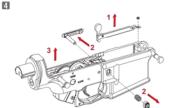
1. Push out the grip butt cap pin and remove the cap.

5. Release the tube screw then remove the tube.

- 1. 卸除彈匣卡榫螺絲,取下左右侧彈匣釋放鈕 2. Take the motor out. 2. 調整射選鈕至單發位置後,取出下齒輪箱 3. Remove the fuse.
- 1. Unscrew the magazine catch screw to remove the 4. Unscrew to remove the buffer tube screw right and left magazine catch buttons.
 - 2. Turn the fire selector to semi and then take out the lower gearbox.









Self-diagnostic Shooting System

SSS.III E-trigger **Shooting Mode Instruction Manual**

ICS AIRSOFT

Shooting System

SSS.III E-trigger Self-Diagnosis Mode Instruction Manual

A. Default e-trigger and pre-cocking mode

- 1. The system resets to Smart Trigger mode (factory default mode) every time connected to the battery.
- @ It's suggested to use 7.4V Li-Po & 11.1V Li-Po battery. If the battery is low, the stock will vibrate 3 times and the orange light will flash for 2 seconds. If you pull the trigger, the red light will on. It's recommended to change the battery. If the battery runs down, the gun can't be triggered and the red light will be on for 5 seconds. Please change the battery.



2. Under default(Smart Trigger) mode, turn the fire selector to "semi-auto" for one-time single-shot mode.



- 3. Under default(Smart Trigger) mode, turn the fire selector to "full-auto" for one-time
- Smart Trigger will only receive further trigger signal after the three-shot finished.



4. Under default(Smart Trigger) mode, turn the fire selector to "full-auto," long-pull the trigger to fire continuously



B. Switch Smart Trigger mode into Full-Auto mode.

1. Under default(Smart Trigger) mode, turn the selector to "Semi-auto" and long-pull the trigger for 5 seconds, it will fire one-shot, but the motor will vibrate once and switch the mode to Full-auto automatically. After it, when the selector turned to "Full-auto" mode, it will fire continuously only, no matter short-pull or long-pull.



2. Repeat Step1, the motor will vibrate twice and reset back to default(Smart



C. Switch Pre-cocking Mode

1. The default setting is the Pre-cocking mode. The first 5 shots fired under semi-mode will be the system's learning process. It will memorize the position of the piston from the first 5 shots progressively and pre-cock the piston to proper position after memorized successfully.



2. To deactivate the Pre-cocking feature, press the trigger under Semi-mode, at the same time switch the fire selector between semi and auto 3 times within 5 seconds rapidly.



3. The motor will vibrate once when the deactivate cutover completed. If you wish to switch back to Pre-cocking mode, repeat step 2 one more time to re-activate. The motor will vibrate twice when the activate cutover completed.



WARNING SSS III (Self-diagnostic Shooting System III) Usage and self-diagnosis Mode Instructions

- 1. Any disassembly or use of non-original parts may result in product performance abnormally.
- 2. It will cause damage if you install the motors or battery in the wrong direction. 3. Only use 7.4V or 11.1V Li-PO battery in this product, using any other type of battery may cause product abnormal or seriously damaged.
- 4. Apply 11.1V Li-PO battery fuse if the gun using a M100 spring; apply 7.4V Li-PO battery fuse if using M90 spring.
- 5. In order to avoid danger during operation, do not have the muzzle at anything you don't want to shoot.
- 6. The grip will vibrate 3 times and the red light will on when battery runs low. The system is still working and the gun can be triggered too, but it's recommended to change the
- 7. In order to protect the battery, the system will perform Safe Mode when battery runs lower than secure range. Please change the battery.
- 8. In order to protect the battery and system, the red light will flash and perform Safe Mode when abnormality detected. Please remove the battery and perform self-diagnosis function to detect where the issue occurred.
- 9. The results of the self-diagnosis function are only for reference; if the product performs abnormally, please contact your local retailer for further assistance.
- System will back to default setting (Smart trigger & Pre-cocking mode) once the battery removed.
- 11. If you completed the Pre-cocking function without inserting the magazine, it is normal that no BB will be fired at the first trigger after you loaded the magazine 12. If you're on Pre-cocking mode (default setting), the H-UP adjustment point is opened, it is normal that BB will drop out from the barrel end if the our muzzle is downward
- 13. If the spring has been released after the Pre-cocking mode's memorizing procedure completed, the procedure will be reset to re-memorize mode. It is normal to have double feed within the first 5 shots on Semi-Mode
- 14. For safety reason and to keep normality of product performance and battery, do not remove the fuse. 15 Please visit ICS official website www.icsbb.com for further information

☼ This self-check function is a detection tool when abnormal happened. This process is not needed if the product performs normally.

Step 1. Switch to Safe Mode.

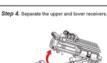


Step 2. Remove the battery.



Step 3. Pull out the rear receiver pin.





Step 5. Turn the fire selector to semi-auto.



Step 6. Pull the trigger constantly and connected to



Step 8. SSS.III Trigger Assembly Check.



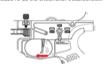
Step 7. SSS. III Battery Voltage Check.

- If the voltage is normal, it will proceed to next step and the orange light will flash
- . If the voltage is insufficient, the stock will vibrate 3 times and the orange light will flash for 2 seconds. The self-check procedure will not be performed, please replace the battery and test again.

LED will alow



- When the orange light flashes, release the trigger within 5 seconds. A green light will be on for 2 second indicating the procedure will proceed to next sten
- If the trigger has not been released within 5 secs. the Self-check system will detect the abnormal from trigger switch. A orange light will be on and force to determine the checking programme. Please re-do the check after troubleshooting.



- Step 9. SSS.III Fire Selector Check (Orange light on) Rotate the selector to every other mode and back
- within 10 seconds for proceeding to next step.
- . If unable to rotate the selector to other modes, the system will detect the abnormal from Fire Selector A orange light will be on for 5 seconds and proceed to next step.





Step 10, SSS.III Gearbox Functioning Test, the orange light will be on after flash once

Attention!!! The gears will start to operate and fire once, please make sure the muzzle isn't targeting anything you don't want to shoot

- The procedure will proceed to next step after the check completed
- . If the programme detects the abnormal from gears, the red light will flash and proceed to report step automati



Step 11. SSS.III Light Signal and Test Report

 If Self-checking programme detects NO problem in the AEG, a green LED will flash for 5 seconds. Pull the trigger once, the stock will vibrate 3 times informing the self-checking programme ended. You can now put the bottom cover back and continue using the product.



- · Abnormality status signal:
 - Below signal light will continue until the battery removed: 1. Orange light on: Trigger switch or selector system
 - 2. Red light on: Battery or Voltage insufficient/abnormality.
 - 3. Red light flash: Motor drive abnormality.

























SSS.III E-trigger 射擊模式操作說明





SSS.III E-trigger 自檢模式操作說明

A. 原廠預設智慧扳機與活塞預拉模式

- 1. 每次接上電池皆返回出廠預設模式(智慧扳機模式)。
- ※ 本產品限制使用7.4V Li-Po & 11.1V Li-Po健聚合物電池。 裝上電池時若電池電量不足提把將振動警示3下並閃橋燈2秒,此時扣壓板機會亮紅 增,建議更換電池再繼續使用。若此時電池已經沒電,產品將不能操作且紅燈恆亮 5秒後熄滅·請更換電池再繼續使用。



3. 預設模式(智慧扳機模式)下,將射選撥桿轉至全自動射擊位置時,每"壓一次"扳機

將會自動擊發3次。 ※三連發運作行程結束前不會再接受扳機訊號

2. 將射選鈕轉至半自動位置時·每次扣下扳機將會擊發1次。



 預設模式(智慧扳機模式)下,將射遏撥桿轉至全自動射擊位置時,若"長歷"扳機將 會連續射擊百到影關按機為止。



B. 智慧扳機模式切換至全自動模式

 預設模式(智慧扳機模式)下.將射選撥桿轉至半自動射擊位置時.若"長壓"扳機5秒 不放(注意:此時會射擊一次)。馬達會震動一次表示捷入全自動模式。將射鎖撥桿轉 至全自動並扣押扳機、輕扣扳機或長壓扳機皆只會有連發功能。



2. 重複步驟1·馬達會震動兩次表示回復智慧扳機模式。



C. 切換活塞預拉模式

1. 原廠設定為活塞預拉模式·其前五發半自動模式為學 習記憶狀態・程式會逐步記憶活塞預拉位置・成功後 會自動將沃塞拉到隨然位置。



2. 沃塞預拉模式下, 在半自動模式扣壓扳機不放, 快 速切換射選报桿於半自動與全自動之間3次。



3. 馬達會震動1次提示取消預拉模式:重複步驟2能 回復預拉模式並以馬達震動2次提示



WARNING 聖告 SSS.III (Self-diagnostic Shooting System III) 系統使用注意事項 與 自檢模式使用注意事項

- · 任意拆裝或使用非原廠零件 · 可能導致產品性能異常 » 馬達或電池正負極請勿裝反,裝反可能會造成產品損壞。
- 本產品限用7.4V或11.1V健聚合物電池,如使用不合規格之電池可能導致本產品嚴重損壞。
- M100(含)以上建議使用11.1V,M90以下建議使用7.4V
- 請確保輸口不要對準任何不想射擊之物體,避免在操作時造成危險
- 電量偏低時,握把會震動三次提示·紅色燈亮·建議更換電池,此時仍可射擊。
- 為保護電池,當電量低於安全範圍時會進入安全模式停止運作,請更換電池。
- 領測到蓬轉異常時,為保護電池以及本系統,將會紅燈閃爍並進入安全模式停止運轉,請先拔除電源再執行自檢程式檢測問題。
- 自檢模式之檢查結果僅供參考,實際故障原因仍須交由各地經銷商實地檢測方能確認故障為何。
- · 系統將在斷電後自動回復原廠設定(智慧扳機與預拉模式)。
- 11、在未装彈匣的情況下完成預拉設定,裝彈匣後首次擊發無彈屬正常現象
- 若於預拉模式(原廠設定)下·H-UP處全開狀態·槍口朝下BB彈若自槍口流出·屬正常現象。 13、活塞預拉學習完成後若有經過彈簧釋放·將會重新進入學習模式·前五發單發有雙發屬正常現象。
- 14、為維持產品功能及電池正常·請勿移除保險絲以策安全
- 15、如對使用流程有任何疑問,請前往ICS官方網站:www.icsbb.com查詢更多資訊。

※ 本自檢功能為產品異常時之檢測工具, 如產品正常可不必執行。

1. 切至保險



2. 移除雷源。



3. 將檢身後固定插鎖拉開。



4. 分離上下檢身。





6. 扣壓扳機並且持續按住·然後再接上電池。



O 若電壓正常,此時會進入下一步驅並開始穩燈

→ 若雷壓不足握把終振動警示3下並閃穩燈2秒。

且不會執行自檢程序,請更換電池再測試。

7. SSS. III 進入電壓檢查程序

LED 發光



- 8. SSS. III 強入扳機模組檢查程序 ○ 此時會有橋燈閃爍,請於5秒內放開扳機,且
- 經營將何惠2秒,進備進入下一步驟。
- ・ 若未於5秒內放開扳機・自檢系統會判定扳機 開闢異常 - 此時構燈恆亮且強制停機 - 請排除 **劫隐後面軍斯推行檢測**。



- 9. SSS. III 進入火控檢查程序·檔燈亮起
- 〇 請於十秒內將射攝撥桿切換到能切換的每個位置 **月進備推入下一步駆**。
- 蓄未於10秒內將射媒撥桿切換到能切換的每個位置 自檢系統會判定射護開闢異常。此時檔燈便亦5秒 後自動進入下一步驟。





- 10. SSS. III 進入運轉檢查程序、穩燈閃爍一次後價原 注意!!! 齒輪會開始轉動並自動擊發一次 - 請確保 此時億口不要對準任何不想射擊之物體·避免在操 作時情成份論
- 〇 檢查結束後將進入下一步驟。 如系統判定齒輪異常・此時紅燈閃煉・並自動進入 報告程序。



11. SSS. III 進入檢測指示燈號報告程序

○ 接續步驟10·若查無任何異常·則綠燈閃爍5秒或 5秒內按一下扳機·此時握把會震動3次來通知跳出 自檢程序,可組回上下檢身並可正常使用。



- 異常狀態表示: 相對應異常燈號持續不熄燈·直到移除電源。
- 1. 橘燈恆亮:射腦開闢、扳機開闢異常 2 紅燈板麻·雷沙雷壓不足
- 3. 紅燈閃爍:馬達驅動異常





















